

SPECIFICATION FOR APPROVAL

产品规格书

DESCRIPTION : SMD BUZZER

PART NO. : HYG9040A

USER'S PART NO. :

DATE : 2013-06-06

CUSTOMER APPROVED :

Approved By	Checked By	Made By

兴化市华宇电子有限公司

XINGHUA HUAYU ELECTRONICS CO., LTD

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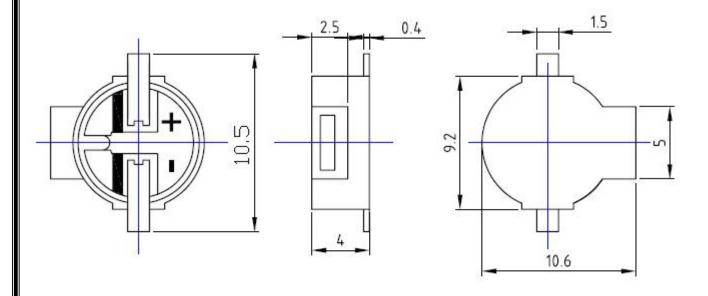
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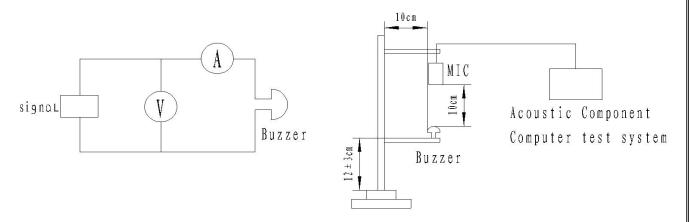
HYG9040A

1	Rated Voltage (Vo-p)	3.6		
2	Operating Voltage(Vo-p)	2~5		
3	Coil Resistance (Ω)	16±3		
4	Resonant Frequency (Hz)	2730		
5	Sound Output at 10cm (dB)	≥85		
6	Current Consumption (mA)	≤100		
7	Operating Temperature (°C)	-20∼+85		
8	Storage Temperature (°C)	- 30∼+90		

DIMENSIONS: Unit: mm (±0.3) 金脚



TEST METHOD:



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RELIABLY TEST:

NO.	ITEM	TESTING CONDITION	VARIANCE AFTER TEST
1	High temp.	The part shall be capable of withstanding a storage temperature is +85°C for 96 hours	
2	Low temp.	The part shall be capable of withstanding a storage temperature is -40℃ for 96 hours	
3	Temp. Cycle	Total 5 cycles, 1 cycle consisting of $-40\pm2^{\circ}\mathbb{C}$, 30 minutes $20\pm5^{\circ}\mathbb{C}$ 15 minutes $85\pm2^{\circ}\mathbb{C}$, 30 minutes $20\pm5^{\circ}\mathbb{C}$ 15 minutes	
4	Humidity Test	40±2℃, 90∼95% RH, 96 hours	After the test the part shall
5	Vibration Test	The part shall be subjected to a vibration cycle is 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm(9.3g). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	meet specifications without any degradation in appearance and performance except SPL shall be initial value ± 10dB or more.
6	Shock	Sounder shall be measured after being applied shock for each three mutually perpendicular directions to each of 3 times by half sine wave.	
7	Drop Test	Dropped naturally from 700mm height onto the surface of 10mm thick wooden board. 2 directions-upper and side of the part are to be applied.	

Remark: ★ T.R. Instance Soldering Process

Buzzer Soldering process		Soldering Parameter			
		Temp.(⁰ C)	Time(Sec.)	Times	
Inclusive Lead		Wave soldering	245±5	3~6	1~2
inclusive Lead		Manual soldering	330±10	1~2	1~2
Lood Erro		Wave soldering	260±5	4~8	2~3
Lead Free	*	Manual soldering	350±10	1~3	2~3

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SAMPLE TEST REPORT:

SPE.	SPL(dB)	Res(Ω)	I(mA)	Important Dimensions:mm			mm
	≥85	16±3	≤100	9.2 ± 0.3	4.0 ± 0.3		
1	90		65.3	9.06	4.01		
2	90		65.2	9.11	4.03		
3	91		66.4	9.02	4.05		
4	90		65.3	9.08	4.03		
5	91		65.2	9.11	4.12		
6	90		65.3	9.03	4.08		
7	91		65.6	9.11	4.08		
8	92		65.2	9.02	4.08		
9	90		65.0	9.02	4.12		
10	92		65.5	9.03	4.05		
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
AVE.	90.6		65.5	9.05	4.05		
MAX.	92.0		66.4	9.11	4.12		
MIN.	90.0		65.0	9.02	4.01		
Remark:		,			<u>'</u>		
Conclusion:		Pass(V)			Fail()