SPECIFICATION FOR APPROVAL

产品规格书

DESCRIPTION : SMD BUZZER

PART NO. : HYG-9019A

USER' S PART NO. :

DATE : 2017. 02. 23

CUSTOMER APPROVED :

Approved By	Checked By	Made By

兴化市华宇电子有限公司

地址: 兴化市陈堡工业区 电话: 0523-86655667

手机: 15061045003 E-Mail:china hydz@163.com

Http://www.js-huayu.com.

HYG-9019A

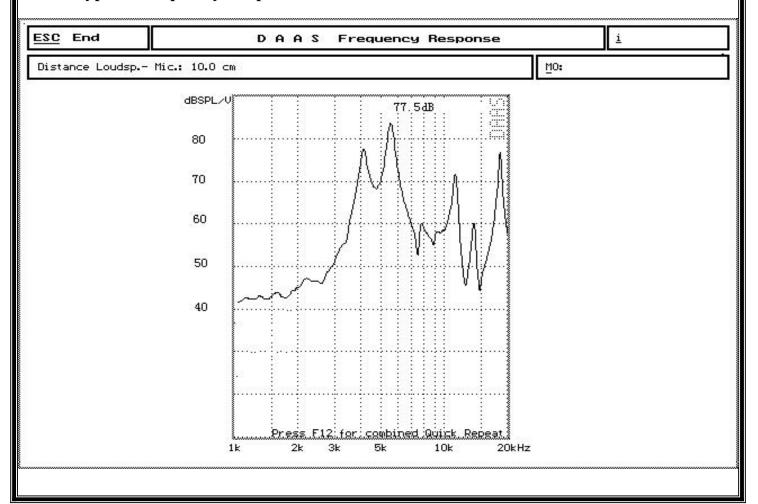
DATE:2017.02.23

1. Electrical Characteristics

VER .:0

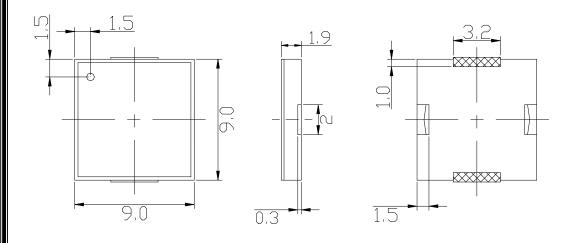
Operating Voltage	Max20Vp-p
Current Consumption	Max 1mA at 3Vp-p/Square Wave/4.0KHz
Sound Pressure Level	Min 65dB at 10cm/ 3Vp-p/Square Wave/4.1KHz
Electrostatic Capacity	12000±30%pF at 1 KHz/1V
Operating Temperature (°C)	- 20∼ +70
Storage Temperature (°C)	- 30 ∼ +80
Dimension	L9×W9×H2.0mm

2 . Typical Frequency Response Curve



3 . Dimensions and Material

3-1 Shape



Unit: mm Tol: ± 0.3

3-2 Material

Housing	LCP plastic resin (Color : White)	
Terminal	SMD Type	
Weight (Gram)	0.35	

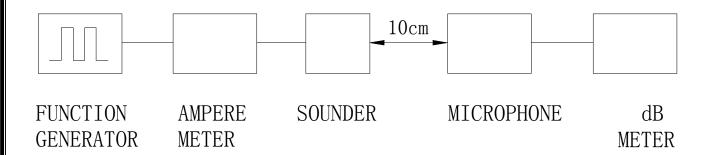
4. TESTING METHOD

· Standard Measurement conditions

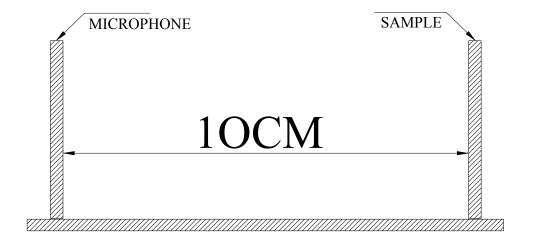
Temperature: 25 ± 2 C Humidity: 45-60%

· Acoustic Characteristics

The oscillation frequency, current consumption and sound pressure are measured by the measuring instruments shown below.



In the measuring test, buzzer is placed as follows:



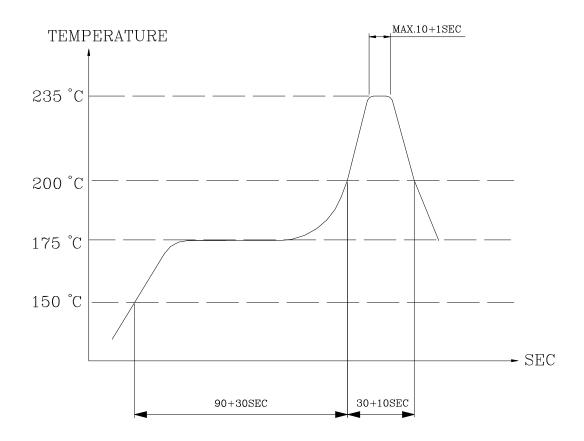
5. RELIABILITY

ITEMS	METHOD OF TEST AND MEASUREMENTS	PERFORMANCE
Coldness	After 98 hours of being exposed to -30 ${\mathcal C}$	No abnormality
withstanding	environment, should be returned to normal	shall exist
	environment for 2 hours, then re-proceed to test.	
Hotness	After 98 hours of being exposed to +100 ${\mathcal C}$	No abnormality
withstanding	environment, should be returned to normal	shall exist
	environment for 2 hours, then re-proceed to test.	
Humidity	After 98 hours of being exposed to 40 $^{\circ}\!$	No abnormality
withstanding	environment in actual operation, should be	shall exist
	returned to normal environment for 2 hours, then	
	re-proceed to test.	
Durability	Testing after 1,000 hours actual continuous	No abnormality
	operation.(at standard measurement conditions)	shall exist
Drop	A natural drop from 75cm high down to the	No abnormality
withstanding	ground.	shall exist
Vibration	Vibration of 2,000 cycles per minute, 2mm	No abnormality
withstanding	amplitude, applied in X, Y and Z directions for 30	shall exist
	minutes each.	

6. Soldering Condition

(1)Recommendable reflow soldering condition is as follows (Reflow soldering is twice)

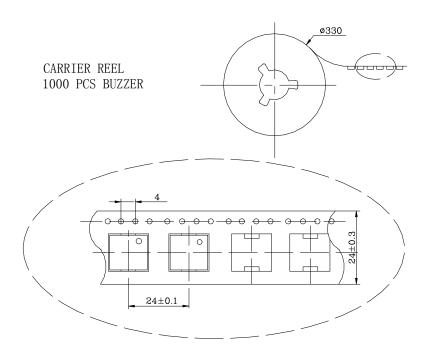
Note: It is requested that reflow soldering should be executed after heat of product goes down to normal.

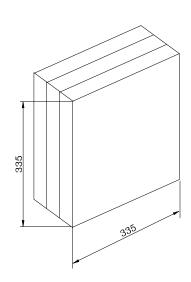


Heat resistant line (Used when heat resistant reliablity test is performed)

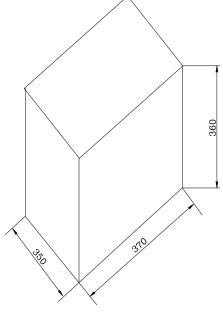
(2)Manual soldering
Manual soldering temperature 350 C within 10 sec.

8. PACKAGE METHOD





INNER BOX 1 ROLL CARRIER REEL



CARTON BOX 10 INNER BOX 10K PCS BUZZER

Unit:mm